

Hidden Meanings of Lyrics on the Beatles' "White Album"

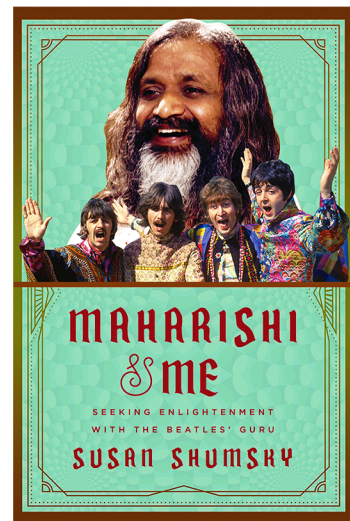
2018: 50th Anniversary Reissue!

With Paul McCartney getting 34 million views on Carpool Karaoke, appearing on *60 Minutes*, and his first #1 album in 36 years, the Beatles are more relevant today than in decades. Half a century ago, the album *The Beatles*, a.k.a. "White Album" was released in 1968. The reissue was released in 2018.

Susan Shumsky spent 22 years in the ashrams and six years on the personal staff of Maharishi, the founder of Transcendental Meditation (TM). A rare insider, Susan spills stunning behind-the-curtain secrets about Maharishi's influence on the Beatles and upon their song lyrics.



Susan Shumsky
Award-Winning Author



TALKING POINTS (can provide PHOTOS):

- What it was really like at Maharishi's ashram in Rishikesh, India.
- The 3 reasons the Beatles left India, and why it wasn't about Mia Farrow.
- Which Beatle Maharishi thought was the best meditator (not George!).
- Predictions Maharishi made about the Beatles and about John Lennon.
- Why John Lennon and Yoko Ono were arrested in Mallorca, Spain in 1971.
- The devastating remark Maharishi made when Lennon tried to return.
- Why George Harrison apologized to Maharishi in 1991.
- Who Sexy Sadie, Dear Prudence, Bungalow Bill, and Jojo were.
- The real Jean Simmon's lookalike from John and Yoko's *The Maharishi Song*.
- Real meanings of *Revolution*, *Blackbird*, *Everybody's Got Something to Hide...*, *Long, Long, Long*, *Mother Nature's Son*, *Child of Nature*, *Across the Universe*, *My Sweet Lord*, *Dehra Dun*, and more!

SEEN in 1030 Media Interviews, including: *Sunday Express* of London, *L.A. Times*, *Chicago Tribune*, *GQ*, *Washington Post*, *Woman's World*, *Cosmopolitan*, William Shatner's TV show, *Fox News* with Alan Colmes, and many more.



Award-Winning, Best-Selling Author of 14 Books, Including: *Divine Revelation* (Simon & Schuster), *Miracle Prayer* (Random House), *Exploring Meditation*, *Instant Healing*, *Ascension*, *The Power of Auras*, *The Power of Chakras*, *Awaken Your Third Eye*, *Awaken Your Divine Intuition* (Red Wheel/Weiser), and *Maharishi & Me* (Skyhorse).

WHAT THE MEDIA SAYS:

- "Susan, thank you for coming on the show. Alan Colmes enjoyed it tremendously." —Fox News Producer
- "Susan, you were fantastic! The phone lines and texts kept coming in after we said goodbye!!! Wow!" —Jane Monzures, WGN, Chicago
- "Susan is more divine than Bette Midler and my world famous cheesecake!" —Joey Reynolds, WOR, New York
- "You're such a great guest. This is such a fascinating topic." —Laurie Kirby, WBZ, Boston
- "We talked for 20 mintes, and it seemed like 2 minutes. I wish we could go on for 2 hours." —Steve Trevelise, WKXW, New Jersey
- "It was an absolute joy! Thanks for chatting with me." —Jeff Angelo, WHO, Des Moines
- "John and I really enjoyed the interview!" —John Hines and Dan Cook, WCCO, Minneapolis

AVAILABILITY: Nationwide

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